

# What sets Rockwell Collins apart



One of the qualities that sets Rockwell Collins apart from others is our ability to solve complex problems and develop innovative solutions. Not many companies have the technical diversity that we do. We continue to be a pioneer in our industry because our employees are constantly finding ways to turn ideas into valuable solutions and make leaps in technology.

While our industry respects tradition, it values innovation. We know our growth is dependent on satisfying customer needs and wants – both now and in the future.

This issue of *Horizons* magazine includes several stories that illustrate this.

In the cover story, you'll read how more than 140 employees from a number of technical domains were challenged to design and develop what will be the Gen III Helmet Mounted Display System (HMDS) for the F-35 Lightning II jet fighter – the United States' most advanced tactical aircraft. This futuristic helmet system will be the first to provide full flight and mission capability day and night. You'll learn more about the outstanding technical achievements in this program. For instance, you'll find out why our integrated digital night vision solution is a real differentiator for us.

More examples of how we're making leaps in technology to meet customer needs are found in the article, "A Legacy in the making." Employees from the United States and Brazil worked together to provide Embraer with a state-of-the-art flight deck for its mid-light Legacy 450 and mid-size 500 business jets. The result is a Pro Line Fusion® cockpit featuring our HGS-3500 compact head-up guidance system (HGS™), which is capable of presenting synthetic and new multi-spectral enhanced vision system (EVS) imagery. This new situational awareness technology has never before been available in the mid-light and mid-size business jet segments.

I was actively part of the Legacy program while leading Commercial Systems and the F-35 HMDS program while leading Government Systems, so both of these stories bring back strong memories of what can be accomplished when teams work together and focus on a winning solution.

The best ideas and results are truly created when people work together. I'm a big believer in the power of teamwork, as I know it will help us stay at the forefront of innovation, and I'm proud of all the employees who are working together to make Rockwell Collins successful.

# IN THIS ISSUE



# 6

### The news

# Keeping passengers moving

Rockwell Collins' ARINC airport solutions make quicker, easier and safer.

# COVERSTORIES

# The Perfect Fit

Rockwell Collins' unique expertise differentiate the F-35 Gen III Helmet Mounted Display Syste

# Proving our night vision solution

Engineering problem-solving and improvisatio demonstrating our latest night vision technologies and the second sec

## A Legacy in the making

Embraer wanted a flight deck so advanced, it co Working in sync with the Brazilian original equ company developed one that met their tough s

# Aviation aftermarket service is flying high

Rockwell Collins is poised to take advantage of aftermarket service business.

# Lean roadmap leads to international succ

Award-winning team's use of Lean Electronics<sup>s</sup> a Rockwell Collins brand presence in a key eme

# Career opportunities are looking up

Removing lateral transfer guidelines gives emp for career development and growth.

# Service anniversaries

# On the cover

Rockwell Collins and Elbit Systems of America designed and developed the advanced technology of the Gen III Helmet-Mounted Display System for the F-35 Lightning II jet fighter.



Kelly

Kelly Ortberg CEO & President





	2
e passenger processing	4
es us for	6
em. on are key to ogy.	10
an see into the future. Jipment manufacturer, our specifications — and more.	12
n fa growing	16
<b>ess</b> ℠ helped establish erging market.	20
ployees more prospects	22
	24

# On the back

This ad which highlights our safety-enhancing situational awareness technology recently appeared in *Flying Magazine* and *Professional Pilot Magazine*.





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# THENEWS

# New CH-53K helicopter includes Rockwell Collins' digital glass cockpit

Sikorsky Aircraft Corp.'s new CH-53K Heavy Lift Replacement helicopter – equipped with our company's Avionics Management System (AMS) – was officially unveiled during a special event on May 5 in West Palm Beach, Florida.

Touted by Sikorsky as the world's premier heavy lift helicopter, the CH-53K helicopter is an all-new aircraft built to thrive in the modern battlefield. It boasts more than three times the lifting capability of the aircraft it will replace and features a Rockwell Collins digital glass cockpit with mission management system that incorporates fully integrated flight and navigation displays.

The CH-53K helicopter will have the means to move troops and equipment from ship to shore and to higher altitude terrain more quickly and effectively than ever before. The U.S. Marine Corps, which has named the new aircraft the "King Stallion," expects to begin operational service in 2019.

"It's exciting to finally see this aircraft assembled and ready for flight test," said Kelley Kirtz, principal program manager for the CH-53K program at Rockwell Collins. "This aircraft has existed only on paper for such a long time, so it's nice to see it become a reality. Our employees have worked long and hard on this effort and will continue to do so in the months and years ahead."

# Bombardier's Learjet 85 takes flight with Pro Line Fusion<sup>®</sup> avionics

Rockwell Collins' Pro Line Fusion® avionics suite and horizontal stabilizer trim system (HSTS) were on board the Bombardier Learjet 85 aircraft when it completed a successful first flight on April 9 in Wichita, Kansas. Rockwell Collins was awarded the Learjet 85 contract in 2008, marking a milestone six years in the making.

Ryan Mans, a systems engineer at Rockwell Collins, has spent the past two years on-site at Bombardier's facility in Wichita providing engineering support for the Learjet 85. During that time, he experienced a perspective that most people don't have a chance to see.

"Working with Learjet and the Rockwell Collins team to resolve issues and see the aircraft build progression made the first flight that much more exciting," said Mans.

Craig Olson, vice president and general manager for Business and Regional Systems at Rockwell Collins, said Pro Line Fusion's breadth of mission capabilities and the ingenuity of the HSTS is a "perfect match" for the nextgeneration performance and technology this clean-sheet aircraft brings.





Rockwell Collins CEO and President Kelly Ortberg and Nan Mattai, senior vice president of Engineering and Technology, talk with a member of the Dark Matter FTC team during the 2014 FIRST<sup>®</sup> World Championship.

# Spreading the innovation message at FIRST<sup>®</sup> World Championship

Rockwell Collins once again played a key role in bringing together the world's next generation of engineers and innovators for four days of competition at the 2014 FIRST® World Championship in St. Louis, Missouri.

This annual event is a culmination of the season for FIRST – For Inspiration and Recognition of Science and Technology – and was held April 23-26. It brings together students from the FIRST Robotics Competition (FRC®), the FIRST Tech Challenge (FTC<sup>®</sup>) and the *FIRST* LEGO<sup>®</sup> League (FLL<sup>®</sup>) programs.

Rockwell Collins has been supporting *FIRST* for more than a decade and providing the not-for-profit organization with \$1 million annually since 2007. The partnership serves as the main component of our company's Engineering Experiences initiative to promote science, technology, engineering and math (STEM) education.

CEO and President Kelly Ortberg and Nan Mattai, senior vice president of Engineering and Technology, attended the event for the second consecutive year. Ortberg is a member of the FIRST Board of Directors. He and Mattai watched the competition and visited with students, and Mattai also spoke at the FTC closing ceremonies.

# **Rockwell Collins** part of Collier Award-winning X-47B UCAS-D team



Accepting the Collier Award on behalf of Rockwell Collins were (from left) Rob Hughes, LeAnn Ridgeway, Eileen Leonhardy, Jody Wilkerson and Rick Tomy.

The National Aeronautic Association (NAA) presented aviation's highest honor to the X-47B Unmanned Combat Air System Demonstration (UCAS-D) Joint Industry Team – which includes Rockwell Collins – during a special ceremony on May 29 in Orlando, Florida.

The NAA voting committee recognized the U.S. Navy, Northrop Grumman and industry partners with its 2013 Robert J. Collier Trophy for "developing and demonstrating the first unmanned, autonomous air system operating from an aircraft carrier."

Rockwell Collins supplied the Northrop Grumman-built aircraft the advanced data link – Tactical Targeting Network Technology (TTNT) – used to support autonomous control in the historic catapult launch and capture of the UCAS-D on the aircraft carrier U.S.S. George H.W. Bush in the summer of 2013.

# Keeping passengers moving

Rockwell Collins' ARINC airport solutions make passenger processing quicker, easier and safer.

You've arrived at the airport to travel to an important business meeting or to a favorite location for a wellearned vacation.

You've checked in for your flight at a self-service kiosk, had your luggage tagged, passed through security and are now checking the status of your flight on the information display.

Many of the services you just experienced were likely provided by Rockwell Collins' Information Management Services (IMS) business. IMS provides passenger processing products and services at more than 130 airports around the world, including many of the key international airline hubs.

With global airline passenger traffic projected to rise an average of 5 percent a year over the next two decades, airport operations constantly face the challenge of moving people as efficiently and seamlessly as possible, according to Chris Forrest, staff vice president of Global Airports for Rockwell Collins.

"With the number of travelers increasing every year and changing security requirements, efficient passenger processing is more crucial than ever," Forrest explained. "The solutions we provide to airport operations ensure there is proper passenger flow. And our solutions can be fully integrated and are easily adaptable to evolving needs of airport operations."

Under a new five-year agreement announced in March, our company's latest ARINC vMUSE<sup>™</sup> Common Use Passenger Processing System (CUPPS) will soon be placed in all four common-use terminals at London Heathrow Airport — one of the largest airports in the world.

According to Forrest, this is just one example of how Rockwell Collins continually innovates to provide customers with state-of-the-art, cost-effective solutions within the aviation industry. To meet passengers' expectations to navigate throughout airport touchpoints with their mobile devices, our company also offers mobile solutions for check-in, flight information, security and boarding.

"We are in a key position to keep airports on the leading edge of technology and efficiency," Forrest said. "We're constantly looking for new ways to improve passenger processing, while saving airports and airlines money as well."

By Megan Strader





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Whether checking in via a mobile device, personal computer, self-service kiosk or airline counter, our company helps airports streamline this process through our innovative solutions. Sixty percent of the common-use self-service kiosks in airports worldwide are ARINC kiosks, accounting for more than 80 percent of flight check-ins. Our company contracts with a third party for the production of the kiosks and then ties our technology into the IT network of an airport.

# Security

One of the growing components in Rockwell Collins' airport product portfolio includes our security technology. To optimize passenger flow at security checkpoints, we have solutions to efficiently screen both passengers and crew members. Our Crew Personnel Advanced Screening System (CrewPASS<sup>™</sup>) technology expedites the security clearance for airline crew members, while enhancing security and keeping the screening process moving. New technology with this system includes state-ofthe-art fingerprint biometrics.

# Information Displays

Our multimedia airport flight information displays let passengers view real-time flight information in the airport or from mobile devices, keeping them up to date on their flights. Similar to the self-service check-in kiosks, our company uses a third party to develop the displays and then works hand in hand with airports configuring the technology into our IT network.

# Baggage

Our baggage solutions cover luggage check-in from off-site, curbside, at the counter or at the kiosk. Passengers also can print out bag tags right at the kiosk and leave their bags at nearby designated drop locations, reducing lines at the counter. In addition, our BagMatch™ solution provides airlines and airports with bag management technology that tracks luggage from curbside to the aircraft and final destination.

# The Perfect Fit

# Rockwell Collins' unique expertise differentiates us for the F-35 Gen III Helmet Mounted Display System.

The F-35 Lightning II jet fighter is the United States' most advanced tactical aircraft. It has supersonic speed, radar-evading stealth, the ability to hover and a powerful integrated sensor package. One of the critical components that enables realization of the full capabilities of this fighter is the Helmet Mounted Display System (HMDS) designed and developed by Rockwell Collins and our joint venture partner, Elbit Systems of America (ESA).

Our state-of-the-art HMDS provides a virtual Head Up Display (HUD) and other critical flight information directly onto the visor of the helmet. It features a bi-ocular, 40x30

field of view, high brightness, high resolution display, with integrated digital night vision. When fully integrated with the aircraft sensors and systems, the HMDS provides the F-35 pilot with unparalleled situational awareness. That includes the Distributed Aperture System (DAS) from Northrop Grumman, which gives pilots the ability to see through the structure of the aircraft for a 360-degree view as well as a direct picture of the ground beneath them.

# Custom fit to fly

Only two people in the world are currently authorized to assemble and custom-fit a helmet to an F-35 pilot,

enabling the pilot to fly the Lightning II aircraft and execute missions. They are Rockwell Collins employees, Dan Kalsow, a senior systems engineer, and Rodney Breuer, a senior customer support manager, both in the F-35 HMDS program.

The two began fitting pilots in the Pilot Fitting Facility (PFF) at Eglin Air Force Base near Ft. Walton Beach, Florida, in the fall of 2011. Since that time, they've fit over 120 pilots from the United States Air Force and Navy, in addition to three foreign national pilots from the Netherlands. According to Kalsow, each fitting presents its own

unique challenges.

"We have to fit a helmet to an asymmetrical human head so the optics package on the display visor is within two millimeters of exact center of each of the pupils," he explained.

The process takes approximately four hours per

helmet and involves two contact days with each pilot. On the first contact day, precise measurements are taken of the pilot's head, including a 3D head scan and the use of a pupilometer to measure the distance between the pupils. Once Kalsow and Breuer have the measurements and the helmet components – most of which are produced at our company's facility in Wilsonville, Oregon – they begin assembling the helmet. This process includes custom-milling each helmet liner so the helmet fits the individual's head comfortably and maintains its stability under high gravity (G) maneuvers.

"Our helmet liner must stand up to the pressure of high G manuevers so the optics package remains aligned with the pilot's field of view," Kalsow noted.

When the helmet is assembled, the pilot comes in for a fitting during the second contact day. It's at this time that the optics package is aligned to the pilot's pupils and the display visor is custom contoured – a process that must be done precisely so the pilot has a single focused image at infinity.

# Pilot safety is the priority

Kalsow and Breuer's job doesn't end with the fitting of the helmet. Each has nearly 30 years of experience fitting helmets in the U.S. Air Force. They use that knowledge to help the F-35 pilots understand how the HMDS works and gain their trust in the new technology.

"A lot of these pilots are used to having the HUD system on the aircraft," Breuer said. "When they see

# COVERSTORY



As part of the helmet-fitting process, Dan Kalsow (back) and Rodney Breuer (front) test to ensure the pilot's pupils are within 2 millimeters of exact center to be properly aligned with the optics package on the HMDS.

the virtual HUD symbology for the first time on their helmet visor, we talk them through it and help them get comfortable with what they're seeing."

As the face of Rockwell Collins to the end users of our helmet product, Breuer and Kalsow sometimes find themselves at what they describe as the "pointy end of the spear" with pilots. It requires them to think outside the box to resolve any challenges the pilots are having with the helmet.

"The pilot's life may depend on the HMDS and what he or she sees or doesn't see," Kalsow said. "It's critical that Rodney and I respond to pilots' concerns so they are happy and confident in our product. We're passionate about keeping pilots safe."

Keeping pilots safe is one of the primary purposes of all the advanced technology of the helmet and the F-35 Lightning II aircraft.

When pilots began reporting a number of issues with the Gen II HMDS, the Department of Defense (DoD) identified it as one of several F-35 program risks in 2011. Problems included inadequate night vision acuity, jitter and latency of the DAS imagery displayed on the visor. The issues resulted in a loss of confidence from our customer and prime contractor on the F-35 program, Lockheed

# COVERSTORY

Martin, who subsequently awarded a contract to BAE Systems to develop an alternate helmet.

# Keeping it sold

To address the issues with the Gen II HMDS and regain customer confidence, the joint venture with partner ESA was restructured, and Rockwell Collins was positioned as the lead for the F-35 HMDS program.

A core team of approximately 24 systems engineers from Rockwell Collins facilities in Cedar Rapids, Iowa, and Wilsonville, and ESA locations in Merrimack, New Hampshire, and Haifa, Israel, was formed to tackle the "Big 5" technical issues affecting the resolution of the data displayed on the helmet visor. Led by John Lewis, senior engineering manager in the F-35 HMDS program in Cedar Rapids, the team developed solutions for each issue before the HMDS Critical Design Review (CDR) in October 2012.

"The goal we had as a company was to not lose this program to BAE Systems," Lewis said. "Our team had a 'Keep it sold' chart to mark our progress during the time leading up to the CDR."



John Lewis, Tony Ball, Rob McKillip and Bob Foote were part of the F-35 core team whose work resulted in our company and ESA being down-selected as sole source provider of the F-35 HMDS.

The team addressed each of the Big 5 technical issues utilizing the Lean Electronics<sup>™</sup> 8-Step Problem Solving Process. The team also leveraged experts from throughout the Rockwell Collins enterprise and ESA to assist in resolving the technical problems.

Our engineers in Warrenton, Virginia, who work on unmanned aircraft system flight controls, were called on to validate software algorithms to solve the readability problem known as jitter — a symptom of the aircraft shake generated during a high G turn. Knowledge from engineers in our Head Down Display Center in Cedar Rapids was used to fix the display contrast issues. Expertise from our Advanced Technology Center was leveraged to take on the complex math to resolve the alignment problem relating to the accuracy of the targeting information displayed on the visor.

There also was the issue of affordability. We had to meet cost targets set by the Department of Defense (DoD), and our facility at Wilsonville took the lead in ensuring those targets were met.

According to John Kahle, programs manager in Airborne Solutions F-35 Products in Wilsonville, those cost requirements were broken down across the various components that make up the HMDS.

"We worked both within our factory and our suppliers' factories to identify ways to lower our costs to meet the government's cost targets," Kahle said.

# Regaining customer confidence

After working many long days and leveraging the expertise of more than 140 Rockwell Collins employees from around the world, the F-35 HMDS program team came away from the CDR with only three action items. Following four successful night flight demonstrations of our digital integrated night vision solution in 2013, the joint venture team of Rockwell Collins and ESA was named the sole source provider of the F-35 helmet on Oct. 10, 2013.

"We had clear goals on what we had to do to win," Lewis said. "Our colleagues from throughout the enterprise stepped up to work with our team to take on tough technical challenges with innovative thinking."

Production of the Gen III HMDS with our latest stateof-the-art technology is scheduled to begin in mid-2015. According to Rob McKillip, senior director of F-35

programs in Cedar Rapids, being down-selected as the sole source provider of the F-35 HMDS was a huge vote of

# F-35 Gen III HMDS By the Numbers

**3D Scan** to create custom fit ver 2 days per pilot helmet certified for ejection up to knots pupilometer



Flight G Suit Integration hoses and cables custom fitted for UNRESTRICTED pilot movement

confidence for Rockwell Collins and ESA. The F-35 aircraft will replace virtually all jet fighters in the U.S. military and is expected to enter into service in 2015. The aircraft also is being purchased by U.S. allied countries.

"It's a multi-billion dollar program including Global Service and Support," McKillip noted. "Plus, the program award shows confidence from our customer that Rockwell Collins and ESA have the best technology for helmet systems in the world."

# Expanding our footprint

Kalsow and Breuer are looking forward to fitting and training pilots on the new Gen III HMDS. Their expertise will soon have to be replicated, however, as more PFFs come on line.

**HMD** = Helmet Mounted Display virtual Head Up Display and other critical flight information directly onto the visor

**Display Visor** 

is custom contoured

pupils

are aligned to optics

harmonized

unobstructive views

with integrated aircraft came

Integrated Digital

**NIGHT VISION** 

image at

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Rockwell Collins recently was awarded a contract to stand up another PFF at Luke Air Force Base near Phoenix, Arizona. We expect to receive word later this year about a contract for a third facility at the Marine Corps Air Station in Beaufort, South Carolina.

McKillip noted that our work is really just beginning with this program as it expands domestically and internationally. Rockwell Collins and ESA are monitoring trends with our HMDS technology in the field and are focused on continuous improvement.

"Fighter programs last a long time, and this one is just getting started," McKillip said. "To continue to differentiate ourselves from the competition, we must keep innovating solutions and providing our customer with exceptional customer service."

By Annette Busbee

# Proving our night vision solution

Engineering problem-solving and improvisation are key to demonstrating our latest night vision technology.

The question facing the F-35 Helmet Mounted Display System (HMDS) engineering team at Rockwell Collins and our joint venture partner Elbit Systems of America (ESA) was: How do we demonstrate our latest integrated digital night vision solution for the Gen III F-35 HMDS, when this next generation helmet won't be ready for months?

It turned out the answer involved an F-35 test pilot and a twin-propeller Cessna airplane.

According to John Lewis, senior engineering manager in the F-35 HMDS program in Cedar Rapids, Iowa, the customers – Lockheed Martin and the F-35 Joint Program Office (JPO) – felt there were weaknesses in our night vision technology on the Gen II HMDS.

The halo effect, acuity, contrast and brightness of images coming through our night cameras were being contrasted with the resolution in analog night vision goggles – a solution being offered by our competition for the F-35 helmet program, BAE Systems.

"We believed our latest solution using the ISIE 11 sensor would match, if not exceed, what the competition's analog goggles offered," Lewis said. "We wanted to demonstrate this technology to government test pilots as soon as possible to show that it would provide them with the high resolution capability they require to complete night missions."



(Above) When integrated with the Distributed Aperture System from Northrop Grumman, the F-35 HMDS gives pilots a 360-degree view of what is going on around the aircraft, as well as a direct picture of the ground beneath them.

An F-35 test pilot from Lockheed Martin participates in one of the April 2013 flight demonstrations of our integrated digital night vision solution.

# **Planning and** improvising

Engineers on the HMDS team tackled the issue like any other engineering problem to systematically figure out how to do that. And they improvised.

On the F-35 Lightning II jet fighter, an ISIE 11 night sensor would be mounted on the glare shield at the front of the aircraft and another on the pilot's HMDS. For the demonstration flight, engineers determined the sensor could be mounted on the front of ESA's Cessna, and the



pilot's HMDS could be modified to receive the output from the sensor.

Next came the exhaustive planning to address all the logistics and hurdles to ensure each of the four demonstration flights – two in April and two in June 2013 - were successful. The results of these demonstrations were being watched closely by both Lockheed Martin and the F-35 JPO.

"The test pilots wanted to see laser spotting, they wanted to look at runway lights, they wanted to look at water versus tree lines," Lewis said. "Flight test cards were built to include all the pilots' specific requests - just like we would have done for an actual test flight."

No detail was overlooked, and the team received outstanding support from the Rockwell Collins enterprise, ESA, Lockheed Martin and the F-35 JPO in the planning and execution of the demonstration flights.

# Executing the demonstrations

At approximately 11:15 p.m. on April 15, 2013, the Cessna aircraft took off for the first demonstration flight from St. Mary's County Regional Airport in Maryland, located near the Patuxent River Naval Air Station.



Engineers had to think outside the box to come up with a method for demonstrating our latest night vision technology. Their solution involved placing the ISIE 11 sensor on the front of a twin-propeller Cessna aircraft and modifying the pilot's F-35 HMDS to receive output from the sensor.

Tony Ball, a senior customer service engineer in International and Service Solutions and former Navy avionics technician. sat next to the test pilot pointing out various terrain and asking him to describe what he was seeing.

Throughout the 60-minute flight, Sam Hinckley, a lead optical engineer with ESA, captured the imagery from the night sensor and recorded the pilot's comments.

During subsequent flights, the pilots were able to compare the

ISIE 11 sensor with the analog ANVIS 9 goggles in real time.

"We were able to demonstrate that the ISIE 11 digital night vision met or exceeded the capability of the analog goggles," Lewis said. "And the pilots concluded that our sensor technology met their mission objectives."

Pilots rely on high resolution night vision capability to fly night missions. And because they can be up in the air for hours, they need that acuity at close range when hooking into the probe of a refueling tanker.

"There's no room for error in that," Lewis said. In October 2013, Lockheed Martin named Rockwell Collins and our joint venture partner, ESA, sole source provider of the F-35 HMDS. Production of the Gen III helmet is scheduled to begin in 2015.

According to Rob McKillip, senior director of F-35 programs in Cedar Rapids, our integrated digital night vision solution is an important technical achievement which differentiates Rockwell Collins and ESA.

"Pilots can automatically switch to night vision mode on their helmets without the need to put on bulky goggles," McKillip said. "It's the first helmet system that provides full capability day and night." -

By Annette Busbee

# A Legacy in the making

Embraer wanted a flight deck so advanced, it can see into the future. Working in sync with the Brazilian original equipment manufacturer, our company developed one that met their tough specifications – and more. Introducing the Rockwell Collins Pro Line Fusion<sup>®</sup> flight deck on the Legacy 450/500.



A journey to the heart of Embraer's flight testing facility in Gavião Peixoto, Brazil, reveals the first fully integrated Rockwell Collins Pro Line Fusion<sup>®</sup> flight decks for the Legacy 450/500 program. On any given day here, you're likely to meet Rockwell Collins employees working next to Embraer employees as the Legacy 500 aircraft prototypes undergo final testing for certification.

"The relationship between Embraer and Rockwell Collins is very strong," said Senior Engineering Manager Marco Silveira, a native Brazilian who has worked on commercial aviation programs at our company for nearly 10 years. "We have a good group of experts supporting Embraer, and that group has built a lot of trust between the two companies. Pro Line Fusion plays an important role in Embraer's success."

Seven years ago, Embraer approached several companies, including Rockwell Collins, to develop an avionics system for its mid-light Legacy 450 and mid-size Legacy 500 business jets. Back then, the Brazilian original equipment manufacturer was looking for a flight deck that would help differentiate these twin jets in the marketplace.

Our company was confident that our brand-new Pro Line Fusion cockpit was the right fit to set future standards for capability, value and reliability. Embraer agreed.

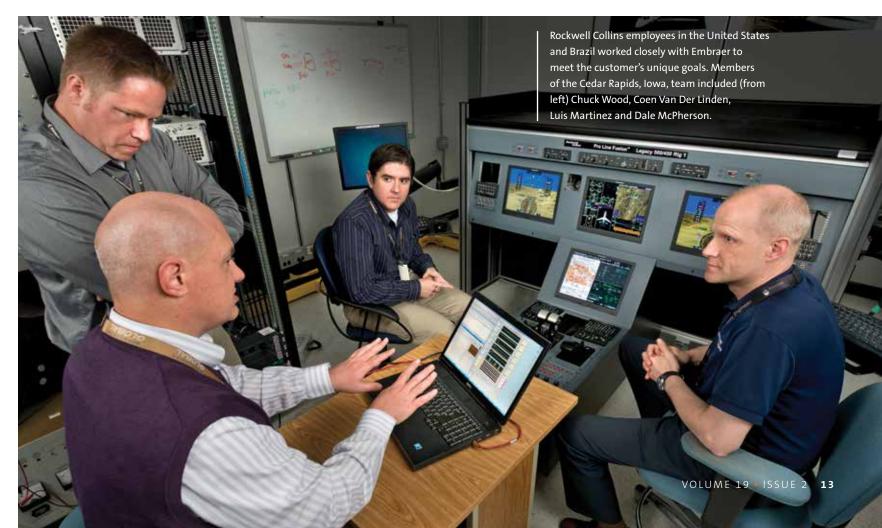
"Embraer looked to Rockwell Collins for our overall avionics expertise to deliver a state-of-the-art solution that met their aircraft goals," said Dan Gienger, Rockwell Collins' principal program manager for the Legacy 450/500. "But they also made it clear that maturity was a key component of their strategy. They want a smooth entry into service. Throughout the program, we've worked collaboratively with Embraer to ensure our system meets operational intent and can support their customers' needs in the end."

# New safety-enhancing technology

The Legacy 500 will soon be the third platform in the world certified with the Rockwell Collins Pro Line Fusion integrated avionics system. And while the aircraft includes all of the system's advanced features – including the large, high-resolution displays – the flight deck also was designed with Embraer's vision of the future in mind.

For starters, it was created as its smaller twin – the Legacy 450 – on the same development track, which means the avionics software applications are identical for both aircraft.

"All of the technology we're integrating into the Legacy 500 will apply to the Legacy 450, and any new functionality we add to the Legacy 450 over the next year will be available in the Legacy 500 as well," said Gienger, explaining that the Legacy 500 will enter into service this year, and the Legacy 450 is expected to follow some time next year. "There are some configuration changes that we do for each aircraft, so Embraer will have to integrate the functionality on both airplanes and flight test. But anything new we deliver only has to be tested once." One example of this type of commonality is the Rockwell Collins HGS-3500 compact head-up guidance system (HGS<sup>™</sup>), capable of presenting synthetic and new multi-spectral enhanced vision system (EVS) imagery to improve safety and access to airports during low-visibility conditions. This technology has never before been available in mid-light and mid-size business jet segments. The compact HGS and EVS solution, once available in



2015, will be fully integrated on both the Legacy 450 and the Legacy 500.

"Embraer employees often voice their excitement at bringing this new situational awareness technology to this market segment," said Susan Schnapp, principal program manager for the HGS/EVS in Wilsonville, Oregon. "Embraer always sets the bar really high, but they're very good partners in overcoming aggressive challenges. They want the Legacy 450/500 to be the best in class. Our compact HUD will only make the aircraft better."

Another Pro Line Fusion feature that will be available first in the marketplace on the Legacy 450/500 program is a safety-enhancing Airport Moving Map application. This functionality was not part of the original scope of the program, and Gienger remembers being somewhat skeptical about adding it.

"Anytime you add new functions that need to be certified, there's a risk," said Gienger. "We felt the risk was manageable, and we made Embraer very happy because the development team did a fantastic job delivering a quality product. They hit every one of their milestones."



Rockwell Collins' HGS 3500 compact head-up guidance system.

Our customer, Embraer, was impressed by this flight test video showing the capability of our new EVS technology.

# Automatic flight control

The \$18 million Legacy 500 and \$16 million Legacy 450 are also the first two business jets under \$50 million to use fly-by-wire flight controls, which provide weight savings and greater precision in flying compared to conventional manual flight controls. Pro Line Fusion communicates with the fly-by-wire system to provide automatic flight control.

"Our flight controls team took algorithms that were tried and tested through years of experience and applied them to Embraer's fly-by-wire system," explained Gienger. "Yet, since we were working with brand-new fly-by-wire technology, it required close collaboration with Embraer and their simulation capabilities to understand how the systems interact in flight and what changes were needed."

Coen Van Der Linden, a flight test engineer and control law analyst within the Rockwell Collins Flight Controls department, began working with Embraer three years ago on the requirements for flight testing the controllers for the flight director and autothrottle functions. About a year ago, Van Der Linden began participating in the flight test on the Legacy 500 and shortly after that, the team started talking about the certification test plan.

"We exercised all the various modes on the autopilot system to see how it was working and to see how the autothrottle was behaving," he said. "Embraer has a very accurate simulation model, but the best simulator is always the airplane itself."

In recent months, he's been providing support for the last phase in the certification process.

"For me, what will be the most exciting thing is to see the airplane in service and be able to say I was there with the authorities, and I helped certify it," said Van Der Linden.

# Smooth ride

The one word that Van Der Linden and other Rockwell Collins engineers involved in flight testing have used over and over again when describing the Legacy 500 is "smooth."

"If you push the throttles up, there is hardly any noise from the engines. A little bit of back pressure on the stick, and it pitches up. If you center the stick, it holds exactly where it was left because of the fly-by-wire system," said Dale McPherson, our company's chief systems engineer for the program who trained Embraer's test pilots on how to use our avionics system. "The aircraft is just smooth. Very comfortable.

"Embraer has taken great pains to make the Legacy 500 flight deck beautiful," continued McPherson, who used



Embraer's manufacturing facility is located a few miles from our Melbourne, Florida, facility. Operations employees in Melbourne who worked closely with the customer on quality planning and metrics included (from left) Renee Acosta, Roy Hoaraeu, Jason Dever, Wilfredo Rivera and Rudy Luchsinger.

to work as a corporate pilot and aircraft maintenance technician. "When you run your finger across the front panel, everything is flush. More importantly, information is presented really well. It's clean. It's simple. It's truly beautiful to look at."

During the early stages of flight deck development, Embraer put a lot of focus on minimizing clutter and anything that might cause pilot confusion, according to McPherson.

"Working together with the customer, we really brought a more advanced and easier-to-use interface to Pro Line Fusion," he said. "To meet Embraer's vision for this flight deck, we included things like automatic focus motion, automatic cursor motion, cursor tabbing. We also completely redesigned the track ball and the track ball software."

# Focused on quality

Seven years ago, Luis Martinez started on the Legacy 450/500 program as a project engineer. Today, he's a senior engineering manager. He, along with the rest of the Rockwell Collins engineering team, has developed close, personal relationships with their Embraer counterparts. They talk at least once a week; more often, it's two or three times a week.

"We're very much one team. Embraer wants to reach the end state together," said Martinez, who is based in Cedar Rapids, Iowa. "During formal testing, Embraer engineers have come here and have tested alongside us. They weren't here just to look over our shoulders to make sure we're doing things right, either. They were here to talk through solutions and come to an agreement together in order to get the best product out there."

Our customer quality engineer for the Legacy 450/500 program at our facility in Melbourne, Florida, Jason Dever, began working with Embraer about a year and a half ago when his Operations leadership asked him to help develop a tool that would provide better insight into quality metrics. This tool allowed the Rockwell Collins team to better engage with the Embraer team on any early design issues or areas where processes needed to be more robust. "One of the Embraer executives told us that any returns or failures during the development phases are really gifts, and we should view them as that because it's a chance to address any weaknesses early in the program," said Dever, who works just a few miles down the road from Embraer's manufacturing facility in Melbourne.



Embraer Legacy 500

"Embraer is incredibly thorough and very focused on advanced quality planning."

An example of this, according to Dever, is the four-day product and process maturity review the customer held at our Melbourne facility, where our company produces the majority of the Pro Line Fusion products for the Legacy 450/500 aircraft.

"During this event, we looked at 19 different factors to show full compliance to their requirements," he said. "This was the first time we had ever done anything like this for any Business and Regional Systems customer. We weren't quite sure what to expect, but it turned out to be a big success for us."

# Challenging program, important work

Roberto Figueiredo, a Rockwell Collins senior systems engineer based in Gavião Peixoto, has 30 years of avionics experience in Brazil. Along with Rogério Ribeiro, who is also a senior systems engineer for our company, his role is to support Embraer's Legacy ground and flight test campaign.

Figueiredo has participated in several tests, and it's an everyday occurrence for him to see Legacy aircraft take off and land. Still, he'll never forget the first time the Legacy 500 prototype No. 1 landed in Gavião Peixoto in November of 2012. He even has a photo standing in front of the aircraft with Ribeiro to remember the day.

"I'm so proud to be working on a program like the Legacy 450/500 because it has an amazing avionics system; it's state of the art," said Figueiredo. "I believe as others around the world experience the technology, they will also be in awe of our work on this challenging program." -

By Crystal Hardinger



# Aviation aftermarket service is flying high

Rockwell Collins is poised to take advantage of a growing aftermarket service business.

Inside an airplane hangar, about 45 minutes outside Little Rock, Arkansas, Jimmy Jones watches as a crew from CAVU Aerospace dismantles a retired ATR-72 turboprop airplane. On this day, he's overseeing the final parts being taken off the aircraft – Intertrade's 15th purchase in just the last five years.

"It's hard work," Jones noted. "They start with the avionics and flight controls and, within a few weeks, we're down to just landing gear. As they pull the plane apart, I'm helping get the pieces sorted, boxed up and sent off to one of our warehouses."

Jones, based out of Memphis, Tennessee, is a senior quality assurance technician for Intertrade – a Rockwell Collins company and a global leader in providing new and recertified airframe, avionics and engine parts for commercial, regional, business and military aircraft.

Jones, along with Raven Wells, senior quality assurance technician, and Daniel Canizaro, quality assurance technician – also based in Memphis – have inventoried approximately 750 parts from this turboprop airplane for recertification and resale by Intertrade.

"Like most things, as aircraft get older they are retired," Jones said. "But just because a plane is taken out of service doesn't mean there aren't plenty of great parts on it that can be used again."

The parts from this aircraft will be sold by Intertrade, which is just one part of Rockwell Collins' Service Solutions business. Through Service Solutions, Rockwell Collins is working to capitalize on a growing aviation service aftermarket, valued at over \$2 billion in 2013, according to Bob Haag, senior director of Global Service Business Development.

"Aftermarket is essentially everything we do from the time the new product is delivered until the time it's obsolete or no longer being used by the customer," Haag explained. "It's the support and services that keep planes in the air."

At Rockwell Collins, that support comes through five areas within Service Solutions: Maintenance, Repair and Overhaul (MRO) – the basic repair and upkeep of products; Field Services – which provides product support and training primarily to Government Systems customers; New Part Sales – to allow customers, including government militaries, to be self-sustaining and do basic repairs themselves; Global Asset Management – the rental or leasing of products to commercial airline and business aviation customers; and Intertrade – the selling of used aircraft components and management of our customers' Rockwell Collins and non-Rockwell Collins equipment repairs.

According to Haag, it's estimated that 80 percent of the money a customer spends throughout the life cycle of an aerospace product takes place after delivery. With the aftermarket outlook trending toward expansion, he said Rockwell Collins is positioning itself to capture an increased piece of that business.

# Backlog and budget cuts

Fueling the growth in the service industry are two contradictory trends. One is the robust upturn in the air transport market, according to Thierry Tosi, vice president and general manager for Service Solutions.

# More about Intertrade

- Intertrade was founded by two former Collins Radio Company employees in 1969 and purchased by Rockwell Collins in 1999.
- The company originally specialized only in Rockwell Collins avionics.
- Intertrade employs more than 50 people.With headquarters in Cedar Rapids, Iowa,
- Intertrade has distribution facilities in Memphis, Tennessee, London and Singapore.

Intertrade maintains one of the largest

- used equipment inventories in the industry. International sales account for about
- 40 percent of Intertrade's business.

Intertrade employees (from left) Jimmy Jones, Raven Wells and Daniel Canizaro supervised the disassembly of this ATR-72 turboprop airplane in Stuttgart, Arkansas.

N5I7TR

For instance, two major Original Equipment Manufacturers (OEMs) – Boeing and Airbus – are currently at historically high production rates with backlogs of seven to nine years, depending on the platform. At the start of 2014, Boeing reported a backlog of 5,070 commercial airplanes. As of March 31, the Airbus backlog stood at 5,521 aircraft.

"Rockwell Collins has a large amount of content on those aircraft alone," Tosi said. "Because those are long-cycle platforms that typically come with four-year warranties, those aircraft will be in need of support over the next 10 to 20 years."

As an example of how our company supports our commercial air transport customers, a number of our Boeing 787 customers are employing our Global Asset Management (GAM) programs to assure needed spare equipment is in the right place at the right time. These customers leverage Rockwell Collins' global asset pools to improve their fleet availability while also reducing overall life cycle costs.

While commercial aircraft production is on the rise, the same cannot be said for the number of new government aircraft entering into service. As a result of budget cuts to military programs around the globe, those numbers are trending flat.

"If a government can't afford to buy new aircraft, they will have to continue to upgrade and maintain the ones they have," he said. "That will also create a service growth area for Rockwell Collins."

# Diversified for growth

To capitalize on the increasing aftermarket opportunity, Service Solutions' business development strategy calls for capturing a larger share of the product repair market;



Jones, Canizaro and Wells cataloged approximately 750 parts off the turboprop plan for recertification and resale by Intertrade.

being more competitive in seeking out and capturing new business in select global markets such as Europe, South America, the Middle East and Asia; and finding new channels to our markets. A complementary strategy involves leveraging our partnerships and relationships in regions around the globe to identify additional opportunities.

As part of the plan to capture new business, Rockwell Collins is looking to expand several current strategies. One of them, specifically on the government side, is centered around Repair Chain Management (RCM), in which Rockwell Collins would contract with a customer to repair and sustain not just avionics, but other parts, whether made by us or other companies. For example, governments could drastically cut the cost of repair contracts for their military aircraft if Rockwell Collins serviced all the avionics, hydraulics and landing gear. In addition to being more streamlined for the customer, this also would increase revenue for Rockwell Collins.

Another avenue for growth is in the business jet market with the potential expansion of our company's

Corporate Aircraft Service Program (CASP). CASP is essentially an insurance policy for business jet or private plane owners. Since the owners of those aircraft typically don't have a dedicated service shop with spare parts readily available, repairs can be lengthy and expensive. Rockwell Collins can insure all of our products through CASP for a set amount of time — allowing customers to receive new parts in a very timely manner, without hassle. With several world events, such as the World Cup and the 2016 Olympics, Service Solutions expects to see an increase in business jet usage and an increase in those taking advantage of the CASP program.

# Intertrade expansion

Intertrade also is playing an important role in growing Rockwell Collins' service business as the demand for used parts increases. According to the aviation consultancy firm ICF SH&E, the air transport serviceable parts market made up about 11 percent of the parts market in 2001. In 2013, that number grew to 18 percent. And it could climb to 20 percent of a \$15 billion parts market by 2015.

Shawn Bergquist, director of Intertrade, said the company will continue to expand and evolve to meet the needs of its growing global customer base. Over the next five years, Intertrade's revenue is expected to increase proportionately as it further expands its offering of parts from multiple manufacturers. One step in that expansion includes an engine division in Boca Raton, Florida, added in October 2013.

"Engines make up approximately 65 percent of the surplus market spending," Bergquist noted. "We'll continue to study the trends and make smart acquisitions so we remain a full service, used components supplier to our customers."



To better serve customers in the Europe, Middle East and Africa (EuMEA) region, Intertrade opened a new distribution center in March near London Heathrow Airport. The distribution center primarily houses high in-demand avionics and next-generation Boeing 737, Airbus A320 and ATR-72 inventory.

Bergquist said the new warehouse will allow Intertrade to keep costs low for customers in EuMEA by providing increased parts availability and shortened lead times due to the closer proximity of parts.

All of this Service Solutions expansion aligns with our company's overall commitment to accelerating growth, as well as our focus on superior customer service, according to Tosi.

"The aftermarket is a big portion of our business, and we see a lot of opportunity right now," he said. "Plus, taking care of customers throughout the life cycles of their aircraft plays an important role in building an affinity and trust with them."

Intertrade's current success in the aftermarket is being noticed by others in the industry. Rockwell Collins and Intertrade received Aviation Week's 2014 MRO of the Year honor in the Innovative Suppliers/OEM services provider category. The award was presented in March at the MRO Americas conference in Phoenix, Arizona.

Back in Memphis, as Jones waits to help "part-out" Intertrade's next aircraft purchase, he's feeling positive about the direction of the company.

"I've been in the aviation industry for 30 years, and I know there will always be a demand for aftermarket services," he said. "I'm happy to be doing my part to ensure we have quality parts available for our customers."

By Megan Strader and Annette Busbee



Members of Rockwell Collins Brazil, along with their colleagues in Cedar Rapids, lowa, and Blagnac, France, used Lean tools to find space at our facility in Brazil for production of the HF-9087D radio, as well as the HF tester and chamber. They are (from left) Mariana Santos, Cesar Esquin, Cristiano Carvalho, Walter Spinosa and Altemar Oliveira.

# Lean roadmap leads to international success

Award-winning team's use of Lean Electronics<sup>™</sup> helped establish a Rockwell Collins brand presence in a key emerging market.

The HF-9087D Production Flow team received the 2014 Enterprise Lean Achievement Award for its use of Lean Electronics<sup>SM</sup> tools to help meet a customer's offset requirements and grow our business in Brazil.

At the outset, the team's task seemed daunting. The challenges included developing a process for the establishment and ongoing production and service for our HF-9087D radio in Brazil, according to Leanne Killmeyer, manager of Business Intelligence and Analytics for International and Service Solutions (I&SS) and Lean team facilitator.

The customer had to meet offset requirements for the sale of 50 of its military helicopters in Brazil. An offset is a trade condition put on exporters to purchase products or help develop a foreign country's industry in order to open markets for the exporters' products and services.

Rockwell Collins has a number of products and platforms on this helicopter,

including the HF radio and Pro Line 21<sup>™</sup> avionics. To absorb our offset obligations as a result of the sale, our company proposed that the customer purchase an HF radio tester, and we would produce the 50 radios at our Rockwell Collins Brazil facility. The client agreed.

The HF-9087D Production Flow team had just 60 days to establish the testing and production process without having standards and processes in place at our facility in Brazil.

"At first look, the project was overwhelming and no one believed we could do it," Killmeyer recalled. "But we were determined to make this happen, so we pulled from our Lean toolbox and quickly got to work."

# Lean tools for tough problems

One of the key tools used by the team was Value Stream Mapping (VSM), the process used to identify all actions and tasks required to bring a product from its inception to delivery.

"VSM was the roadmap that guided us and tied it all together from beginning to end," Killmeyer noted. "It put processes in place. And we combined long-term mapping with multiple Burst events and the 8-Step Problem Solving Process to define and propose the offset solution to our customer."

The project team included employees from Brazil, France and the United States, as well as customer representatives. According to Killmeyer, transferring framework contracts for the HF-9087D radio from Rockwell Collins France to Rockwell Collins Brazil and from the customer to its subsidiary in Brazil was

*Lean helps us become more efficient through the elimination of non-value added activities. Employees can learn more about the Five Principles of Lean, which identify focus areas to achieve operational excellence, on the Lean Electronics page on Rockwell Collins Online.* 

complicated due to the multiple parties involved.

The team utilized the ADKAR (Awareness, Desire, Knowledge, Ability, Reinforcement) change management approach and DMAIC (Define, Measure, Analyze, Improve, Control) processes to drive their efforts. Killmeyer labeled the outcomes "extremely successful."

A second challenge involved finding the space to build the radio and set up the new HF tester and chamber at our Rockwell Collins Brazil facility. This had to be done without increasing the footprint or incurring additional cost. Once again, the team went to the Lean toolbox – this time using 5-S (Sort, Simplify, Systematic Clean, Standardize, Sustain) to establish production in our existing facility.

"In the end, the HF tester was manufactured and delivered on time, and the first radio was produced and delivered two weeks ahead of schedule – with all the offset requirements met," Killmeyer said. "I have never been so proud to be a part of Rockwell Collins."

Another benefit of our proven in-country production capability is the establishment of a strong Rockwell Collins brand within the region, according to Cristiano Carvalho, principal strategic development manager at Rockwell Collins Brazil.

"We positioned ourselves as a resourceful partner and built trust in Brazil," Carvalho said. "And the processes and sustainable production flow created here can now be replicated in any country. As an international company doing business in various multi-national programs, this helps position us for future growth." •

By Colleen Scholer

### Lean Achievement Award Runner-up and Category Winners

### **Overall Runner-up:**

The Master of All Plans (MOAP) project team delivered value throughout the supply chain by creating a leaner process with fewer touch points and better security, as well as creating a single enterprise standard process. Their results included the elimination of a root cause of customer escapes and increased supply chain effectiveness.

# Best for Lean Six Sigma Tools:

The Airborne Application Lifecycle Management (ALM) Implementation team launched Lean activities that led to the revolutionary reinvention of engineering workflows in conjunction with the introduction of new Application Lifecycle Management and Mobility initiatives.

# Best for Shareholder/ Stakeholder Benefits:

The KC-46 Boeing Defense Systems Hardware Development team utilized Design to Cost Plus (DTC+) process to drive significant improvements into New Product Introduction. This resulted in significant long-term hardware savings and product transition to the factory.

# Best use of Rockwell Collins Employees:

The Air Transport Systems team realized increased margins for its Communication/Navigation/ Surveillance (CNS) 2100 Series by dramatically reducing the material and manual touch time product costs while simultaneously addressing obsolescence concerns.

# Career opportunities are looking up

Removing lateral transfer guidelines gives employees more prospects for career development and growth.

Michael Weber was in engineering project support in Commercial Systems in Cedar Rapids, Iowa, for nearly three years when an opening became available for a senior project manager in Operations. He felt he had the skill set to do the job and believed the promotion would be a good career development move for him.

However, corporate procedure at that time didn't allow employees to apply for a position posted internally that would result in a promotion. Weber felt stuck.

"I really enjoyed the work I was doing in engineering but, as a non-engineer, the potential for me to develop my career in that area was limited," he said. "I felt the position in Operations presented a great opportunity for me, but I was informed I wasn't eligible because of the lateral transfer practice."

Weber discussed his situation with a Human Resources contact and shared his view that the practice limited his career options.

He wasn't the only employee to express frustration with the guidelines. Other employees communicated via the 2013 Voice of the Employee (VOE) survey that they also had been restricted in their ability to be considered for promotional opportunities based on the company's lateral move guidelines and rigid promotion schedules.

> Human Resources and engineering leaders listened to the feedback, and in September 2013 the practice was eliminated, giving employees the ability to apply for positions when they're ready at any time throughout the year. When another senior project manager position opened up in Operations, Weber applied for it and received the promotion. He began his new responsibilities in December 2013.

"It's been a great move," Weber said. "I'm taking an ownership role on advanced projects, I'm learning along the way, and I'm progressing in my career at Rockwell Collins."

# CAREERS

# Removing roadblocks

The ability to attract, engage and grow our talented employees at Rockwell Collins is a focus for Human Resources, according to Martha May, senior vice president of Human Resources.

"One of our highest priorities is to give our people a place to use their talents, to develop their skills and move ahead in their careers," May said. "While lateral transfers still provide important development options, we want to remove barriers to career enhancement. We want our people to apply for both lateral moves and promotional opportunities when they fit with their skills, experience and career goals."

According to May, the recent changes demonstrate our company's new approach to career development. Additional updates include eliminating the "minimum years of experience" requirement, allowing employees to add specific information about their roles or skill sets to their position title and updating the career path for engineers.

# Focus on university recruiting

Along with removing barriers to career development, there also has been a shift to more robust university recruiting to fill entry-level positions left vacant from the progressive promotional changes.

According to Bonnie Knittel, manager of College Relations at Rockwell Collins, we are being more intentional about expanding our student outreach beyond the typical career fair. The new approach focuses on proactively building long-term relationships with students, university faculty and staff early in the college education process, while also using social media to stay in contact with quality candidates throughout the recruiting cycle.

"We're also enhancing our Intern and Co-op programs to provide more exposure to career development opportunities so these students will want to come back and work at Rockwell Collins," Knittel said.

Weber concurs that the removal of the promotional restrictions has made it easier for him to remain at Rockwell Collins, rather than seeking a new job at a different company.

"It's been positive for me," he said. "It's opened up more options that will allow me to grow and develop my career here."

By Colleen Scholer

# Service anniversaries

ΜΔΥ

Rockwell Collins offers congratulations to employees who have marked significant service award milestones in recent months.

45 YEARS APRII Mae Webb

IUNE Steven L. Reece Leona M. Wauters Earl J. White

**CELEBRATING 45 YEARS** 

Steve Reece Cedar Rapids, Iowa

Start date: September 1969

**Original position:** Printed Circuit Draftsman

**Current position:** Principle Logistics Solutions Manager

What piece of advice do you have for new employees? Be patient. You don't learn everything overnight. Build a strong network of people from various functional groups because you will need to tap into these resources at some point in time

Mary A. Duggan

Vickie K. Eilers

Diana J. Kinion

Dale G. March

James S. Pruitt

Michael P.

Vicki L. Shifflett

Stadtmueller

Grant J. Straub

Deborah L. Sindelar

Sarah E. Griffith

Lillian J. Kemmerer

William A. Perkins

Merlin K. Pertzsch

### 40 YEARS

MARCH Joan C. Hanel Scott E. Howe Karole L. Jonas Carolyn M. Seeliger Thomas M. Tucker APRIL Dean M. Gross Brian L. Hanel Deborah J. Law Rodney D. Merta Glen A. Schwartz Roger W. Soukup

Kathleen A. Welsh Diane K. Tucker Terry L. Young Robert L. Zapf Edward I Zilka David L. Black Mary J. Cook

Robert W. Wendel IUNE Gary L. Anderson Kathy J. Bazal Charles W. Case Joyce V. Cerny David H. Church Donald R. Detwiler

Gary D. Druse

Mary A. Duffy

Rosemary L. Glubka

Dwayne D. Grote

Richard D. Hanson

Raymond E. Knoff

Wade E. Ireland

Gary D. Krause

John E. Langfitt

Randy L. Lindsey

Richard J. Lyons

John H. Mohr

Steven K. Lee

Ronald W. Aull Connie L. Basil Ruth A. Burtis Thomas J. Cleveland Patricia M. Clynch Rhonda B. Edwards Connie A. Elgin Anthony L. Gaitor Kathy A. Hunt Shawnna M. Larison Kevin J. McKenna Debra K. Rassman

Dennis E. Sanner

Duane A. Smith

James D. Stone

Jayne F. Williams

35 YEARS

Terry J. Alef

MARCH

George D. Weihrauch

Dan L. Samuelson APRII Robert L. Bodine, Jr. Geirun B. Giza Renata A. Loth

Sherry L. Myhlhousen



**Original position:** Engineering Lab Technician, Test Equipment Engineering

Current position: Sr. Electronics

What was your most challenging project? Helping to develop and test the microelectronics for the EKV program.

# **CELEBRATING 40 YEARS** Charlie Case Cedar Rapids, Iowa

Patty E. Serovy

Robert J. Snow

Henry C. Barbre

Michele M. Frett

Kathy A. Gourley

John K. Gee

Lori J. Huff

Carol J. Kendle

Alan V. Merrill

Shelli J. Wilcox

Todd A. Biegler

Josef F. Bielefeld

IUNE

John W. Pomeroy

Kim L. Cargill

MAY

Start date: June 1974

**Original position:** Engineer, General Aviation Flight Control

Current position: Pr. Systems Engineer, Fusion Systems & RMS Engineering

What is your proudest accomplishment at Rockwell Collins? I played a key role in winning our first position with Bombardier on the Canadair Regional Jet.

Marlene T. Bohach Nancy J. O'Connell David W. Robinson Joleen K. Brady Randall A. Buck Terry W. Crist Linda M. Farrell Danny T. Fields Jon K. Gehman David C. Haerther Gerald E. Chetwynd Roger D. Hatcher Dawn D. Connell Kathryn R. Hausmann Susan L. Hendley Marsha D. Henning Robert H. Hendricks Curtis F. Johnson Daniel K. Kaspari Lisa J. Lower Gretchen M. Lickiss Daniel W. Lyttle Kurt N. Livingston Timothy J. Madden Debbie A. Malamphy Donald L. Michaels Pamela M. O'Neill Stephen K. Overbeck Jeffrey S. Reynolds Cynthia J. Paulsen Timothy R. Soukup Ronald R. Pratt Robert A. Ramsey Gary R. Reimer Michael A. Richardson

# **CELEBRATING 40 YEARS**

# Joyce V. Cerny

Cedar Rapids, Iowa

Start date: June 1974

Original position: Planar Operator, Avionics

Current position: Sr. Manufacturing Production Control Specialist, Data Links

What piece of advice do you have for new employees? Don't be afraid to ask questions and keep asking until you're satisfied.

Brian K. Smith Andrew R. Spencer Cheryl A. Starr Jacqueline R. Steffen June M. Stepanek Sung S. Stultz Catherine M. Thomas Cindy S. Usher

Linda L. Warring Scott K. Watson Gary A. Weber Kirk L. Weber Bruce W. Winter Dale E. Wulf Marc W. Ziegler



Kathy Meehan (right), mayor of Melbourne, Florida, presented Jeanne Boland, senior director of Operations at Rockwell Collins in Melbourne, with the proclamation she read in commemoration of the facility's 40th anniversary.

Cathleen E. Moore Karen M. Quint Kathervn A. Rutherford

Technician, GS Sensor & Airborne Labs

# **CELEBRATING 40 YEARS** Gary L. Anderson Cedar Rapids, Iowa Start date: June 1974

### **30 YEARS** MARCH

Mary F. Burke Annette O. Burkett Marcia J. Floy Debra R. Grotegut Teresita P. Hermosura Donna M. Hotvedt Roslyn Jones Bonnie M. Kraus Lisa M Kuester Christine L. Moellers Ann M. Murphy Wendy E. Nelson Irma Yolanda Osuna Gomez Ann M. Peyton Susan Pope Karen J. Rogers Sherry L. Taylor

Mark H. Carlson Delphine Cobb Mary J. Coonce Randall E. Davis Randy R. Gouge Kathleen K. Henry Paul L. Isaacson Ricky A. James

Richard C. Jean Bryan L. Jurgensen Cary D. Loehr Rosa Maria Medina Paul R. Nemeth Joel Roumegoux

Peggy S. Sproston Terry A. Zimmerman MAY John S. Alexander Victoria A. Au Kenneth J. Beyer

# **CELEBRATING 40 YEARS**

# Mary Ann Duffy

Cedar Rapids, Iowa

Start date: June 1974

**Original position:** Composer, **Graphics Services** 

Current position: Technical Writer, **Publications & Training Solution** 

What is your favorite aspect of your current position? My favorite aspect is going to the labs to see our equipment that will go on airplanes, and watching the latest developments in electronics and software applications.

Dennis H. Brunache Tamam Gharib Mark R. Hanneman D'Arlene Hinton-Lindenberg Natalie D. Joens Mary L. Lensing Juana Angelica Leon Moreno James L. Lorenz Robin R. Love Patricia M. Osborne Julia K. Peacock Dirk O. Peterjohn Craig K. Robinson Shalain D. Sisco Barbara J. Thrasher John T. Walborn JUNE Michael R. Ament Michelle A. Bickerton Karen A. Crank Don H. Eldredge, Jr. Gregory A. Eulberg Jane A. Howes Todd E. Hutcheson David A. Kegel Kathy B. Kraft Thomas E. Laing

# Rockwell Collins celebrates 40 years in Melbourne, Florida

More than 1,400 employees at Rockwell Collins in Melbourne, Florida, were joined by several state and local officials and community leaders on April 10 to celebrate the facility's 40th anniversary. Lee Smith, who began his career with our company about two months after the facility opened in September 1974, was one of the employees in attendance.

"I never imagined Rockwell Collins would impact my life the way it has," said Smith, a senior manufacturing production control specialist. "I'm very proud of everything we've accomplished."

In addition to Jeanne Boland, senior director of Melbourne Operations, company executives like Bruce King, senior vice president of Operations, and Craig Olson, vice president and general manager of Business and Regional Systems, attended the celebration and reflected on our company's rich heritage.

Melbourne Mayor Kathy Meehan also was in attendance and read a proclamation in commemoration of the milestone.

# **CELEBRATING 40 YEARS**

# Sarah E. Griffith

Annapolis, Maryland Start date: May 1974

**Original position:** Engineering Secretary, Telecommunications Systems Program of ARINC Research

Current position: Staff Analyst, **GLOBALink Voice Services** 

What piece of advice do you have for new employees? Please know that you are joining a wonderful family and your individual efforts are very important to the overall success of Rockwell Collins.

25 YEARS

Frank Amini

Kevin L. Ash

Jo L. Bentz

Severson

Dominique Baudet

Benjamin P. Benito

Jacalyn H. Bauer

Cristie L. Bolton

MARCH

Terrence L. Leier Ronald J. Mikkola, Jr. Mark M. Mulbrook Debbie K. Poulson Kathy A. Robertson Kelly J. Sagert Michael C. Sanders Randal A. Schons Jeffrey M. Skeie Damita R. Wash



Start date: April 1974

**Original position:** Test Technician, ARC-159/ARC-171

**Current position:** Senior Systems Engineer, Advanced Data Links

What was your most challenging project? The EKV Program - initially as the Software Project Engineer, and subsequently as one of the Systems Engineers – as quality of the product is crucial in protecting millions of lives.



Kara M. Burmeister Susan L. Debner Kevin E. Gilbertson Colleen M. Godar Daniel L. Griggs Timothy M. Grimm Frank E. Gusta Michael D. Hertle Marv J. Jahn Harold D. Jesse

# **CELEBRATING 40 YEARS**

Douglas C. Krumm

Diana Kinion Cedar Rapids, Iowa

Start Date: May 1974

**Original position:** Planar Assembly Line Operator

Bruce E. Hall, Jr.

Evangelina

Steve D. Hamilton

Cherie L. Hammerand

Hernandez Ouezada

Debra A. Herrmann

Jean A. Knockel

Linda L. Michels

Janet M. Primmer

Bret A. Kohl

Alain Mouls

**Current position:** Engineer Lab Assistant

What is your favorite aspect of your current position? Working with the engineers and other team members, and the challenge of learning new designs.

### Montine A. Leach David M. Rackow Janice M. Mullan Kevin J. Rife Gary J. Novak William D. Robinson Kristin K. Pfeifer Tammy M. Sargent Robert W. Ramey Dave L. Severson Timothy K. Ryan Derick W. Tigs Scott M. Schadle Susan K. Viall Jeffrey A. Svoboda Debie M. Vorwald Timothy C. Talbert Maria Juana Vazquez Aceves Nathan D. Adams David J. Wilkinson Michael C. Anna

APRII

Ruth A. Allen

Leopold Araneta Eric D. Baldwin Joey R. Barker Teresa M. Allison Kimberly J. Beckman Wendy J. Brody Mark A. Bentley Sheri M. Burns Neal J. Bohnenkamp Karen K. Carpenter **Yves Boiffier** Bruno Chauchard Steven J. Brecht Susan J. Clasen Anne E. Chesmore William G. Doyen Lynn R. Christopher Monique Escalette Barbara J. Nicole Garrigues Christopher Beth R. Geguzis Thomas G. Coyle

**CELEBRATING 40 YEARS** Dale G. March Cedar Rapids, Iowa

Start date: May 1974

**Original position:** Work Internship Program/Co-Op CS Flight Controls

**Current position:** Principal Systems Engineer, Process Development and Deployment, E&T

What piece of advice do you have for new employees? Take this job seriously. You are a small but critically important part of one of the safest ways to travel throughout the world. Your attention to process, requirements, design and verification details will ensure that safe commercial travel will forever be something we can all enjoy.

Kathy J. Downey Lyndon L. Dunbar Amin M. Esmail David V. Fenske Heather A. Fratena



**Original position:** Electrical Engineer, Cockpit Management Systems

Jim Pruitt

**Current position:** Principal System Engineer, Head Down Display Center

What was your most challenging project? My most challenging project was designing the power conditioning and distribution subsystem for the High Speed Photometer instrument on NASA's Hubble Space Telescope.



Jeff M. Henry Kenneth M. Hogan Paula J. Holub Amelia L. Huey Lang Huynh Diane L. Kilburg Thomas P. Konoske Jack D. Kopish Jeff D. Kulper Eric Lasserre Peggy A. Macal Susan M. Mackey Troy J. Martin Sharon K. McCarville Ruby L. Montgomery Steve L. Oehlert

William B Perkins Christopher B. Peters Robin L. Podgorski Calvin R. Potts

Mark A. Werstein Michael J. Whetstone Joyce D. Williams Shirley E. Wilson Mary Ann Wood I. Sylwester Wytrychowski JUNE Robert J. Agnew

Lee A. Armstrong Maria Porfiria Barrera Arce Melvin R. Bender Vickie L. Boettcher Dean R. Breau Katherine L. Brunssen Franklin R. Caldwell Thomas P. Clark Julien De Pablo Elaine C. Dillabough

# **CELEBRATING 40 YEARS**

James Stone Cedar Rapids, Iowa

Start date: June 1974

**Original position:** 270 Test Technician, Production Test

Current position: 170 Sr. Test Technician, Environmental Effects **Engineering Dynamics Lab** 

What is your favorite aspect of your current position? I enjoy seeing the variety of products produced by Rockwell Collins as they are tested in the Environmental Effects Engineering Lab.

# Sherri L. Rouse

Kenneth J. Ruddy Paula M. Schropp Donald B. Seymour Jeffrey J. Sheetz Michael C. Simoson Ann M. Smith Gwen E. Stanek Charles F. Steffen Stephen M. Steger Curtis W. Talbott Alan P. Tropf Carlen R. Welty

Timothy J. Etherington Patrick F. Felton Bernard K. Fung Steven R. Glanz Afeworki G. Habte Kevin M. Hackenmiller Brent D. Hammes Robert W. Haug Karen D. Heagerty Roberta L. Heitmann

Terry L. Gerleman Luann Gottschalk Karen L. Hale Diane E. Harms Mark D. Heffernen

**27** HORIZONS • 2014

# **CELEBRATING 40 YEARS**

George (Dale) Weihrauch

Cedar Rapids, Iowa

Start date: June 1974

- **Original position:** Test Technician, Receiving Inspection
- **Current position:** Senior Technical Illustrator
- What is your proudest accomplishment at Rockwell Collins? My proudest accomplishment was receiving my master's degree in Information Systems.
- Christy A. Helmle Mark E. Husmann Tony L. Johnson Douglas S. Kaestner Lore B. Katz David J. Key Sandra K. Kilburg Jeffrey S. Kremer Scott A. Kremer Lee S. Lang Fred D. Mabe Jeffrey A. Miller Robert A. Miller James E. Monagan Robert L. Moore

Terry M. Moroney Randy A. Naeve Penny L. Nunemaker David C. Payne Julie A. Pleasant Glenn R. Plummer Gale J. Simon Paul E. Slater John R. Slusarek Edward D. Sokoloski Linda M. Sullivan Sue A. Swanda Deborah S. Templeton Robert B. Van Dolah

# **CELEBRATING 35 YEARS**

Henry "Hank" C. Barbre

Clarksville, Tennessee

Start date: May 1979

**Original position:** Technician, Calibration & Repair Section

**Current position:** Pr. Customer Service Engineer

What was your most challenging **project?** Communicating the various aspects of the systems to the customer.

Dianne J. Wiest Georgia M. Winkfield Jedediah E. Young LeRoy F. Zmolek

# 20 YEARS

MARCH Carlos Manuel Alcaraz Ruiz Guillermo Avalos Sanchez

Sandra L. Knepper Clive J. Littlechild Maria De Jesus Macias Castro Julio C. Medrano Nguyet M. Nguyen Don A. Potter Antonia Preciado Peralta Siavash Safari

# **CELEBRATING 35 YEARS**

**Randy Buck** Cedar Rapids, Iowa

Start date: June 1979

Original position: Reliability Engineer, **General Aviation Division** 

**Current position:** Manager, Operations Product Transition, GS Manufacturing

What was your most challenging project? The space shuttle.

### **CELEBRATING 35 YEARS**

Start date:

March 1979

Ruth Burtis Annapolis, Maryland



**Original position:** Clerk Typist, **Business Operations** 

**Current position:** Financial Analyst/ **Contract Billing, Business Operations** 

What was your most challenging project? The implementation and transitioning from paper time sheets to electronic timesheets was challenging.

Kathleen M. Bronner Joan L. Decker Preston J. Eiler Pedro Gonzalez Soto Susan J. Hovey

Laura Soto Camacho Ricky J. Theriault Maria Cecilia Vazquez Leyva

# **CELEBRATING 35 YEARS**

### Dawn Connell

Annapolis, Maryland

Start date: May 1979

**Original position:** Billing Clerk, Finance

Current position: Director, IMS Billing & Accounts Receivable/Business Operations

What was your most challenging project? Being a member of the implementation team for a new accounting system (Costpoint) in 1996, and the team lead for the implementation of a new billing system (RevChain) in 2003 and 2004.

# **CELEBRATING 35 YEARS**

# John Gee Cedar Rapids, Iowa

Start date: May 1979

**Original position:** Engineer, Processor Technology, AT&E

Current position: Engineer, Embedded Information Systems, ATC, E&T

What is your proudest accomplishment at Rockwell Collins? Receiving the Engineer of the Year award.

### APRIL

Aurea Patricia Delgado Godoy Monica A. Dunbar Debra D. Elledge Keith G. Feldkamp Mitsuaki Hagino Clifford R. Klein Lisa A Prout Alfredo Ramirez Delfin Beronica Saveedra Ramirez Christy S. Young

ΜΔΥ Steven L. Anthonisen Layne J. Christensen Jennifer L. Dang Daniel D. Duling Mark A. Ewert Cheryl L. Frye Grace E. Kelley Andres Jucutan Manese David A. Miller Kevin J. Neigum Debra J. Nugent

Russell A. Roling

Duane A. Sadler Kathy J. Meiborg Stephen J. Stramel, Jr. Huan T. Phan Dennis V. Wagner Chad L. Raap Philip J. Wiley Todd A. Rosonke



Original position: Secretary, **Government Engineering** 

Current position: Sr. PP&C Analyst, GS

What is your proudest accomplishment at Rockwell Collins?

IUNE

Salvador Castro

Mary J. Huinker

Castillo

I worked on the F-22 Bidding Team in 1993 for which I was nominated for the Chairman's Team Award.

Courtney D. Smith Richard S. Solar James B. Tetrick Terrie S. Chalupsky

15 YEARS Manuel De Castro MARCH Matilde Estrada Lugo Sarah Barber Jose Juan Antonio Ruth E. Benardo Gonzalez Rodriguez Lanette S. Boots Kendall L. Heckroth Marie C. Chervek Richard D. Jinkins Jay A. Doty

# **CELEBRATING 35 YEARS** David C. Haerther Cedar Rapids, Iowa Start date: June 1979

**Original position:** Engineering Administrator, Advanced Technology & Engineering

**Current position:** Primary Contract Manager, CS

What is your favorite aspect of your current position? Working with so many incredibly talented, dedicated and diverse individuals.

Reggie D. Drake Robert F. Duwel Wynema Earl Ali R. Eshraghi

Bruce M. Kaiser Mark R. Kirby Diane M. Lotz Jessica A. Macal

# CELEBRATING 35 YEARS

Roger Hatcher Cedar Rapids, Iowa

Start date: June 1979 **Original position:** Engineer/Scientist II, **HF Product Engineering** 

**Current position:** Principal Electrical Engineer, GS Air/Ground Engineering

What is your favorite aspect of your current position? The daily possibility that I might be able to help any of the Rockwell Collins' divisions or our customers solve a problem.

# CELEBRATING 35 YEARS Susan Hendley Melbourne, Florida Start date: June 1979

Original position: Prewave Operator, DME. ADF

**Current position:** Sr. Configuration Coordinator, ESC MCAD

What piece of advice do you have for new employees? Always look on the bright side of every situation.

Timothy A. Fritz Dean M. Galus Matthew J. Garms Matthew T. Gavin Deborah L. Greenwald Ricardo Gurrola Garcia Carla A. Haverly Gregory R. Hock Matt P. Hute Byung June Jeon Craig L. Johnson

Bradley L. Marling Mark S. McClurg Scott T. McCoy Michael T. McDowell Mary C. McMullen Veepul N. Mistry Jean C. Morey Alma Trinidad Munoz Lugo Donato Oricchio Stanley C. Parker Maria Matilde Penuelas Inzunza

**CELEBRATING 35 YEARS** 

Lori Huff

Cedar Rapids, Iowa Start date: May 1979

**Original position:** Product Line Administrator, Marketing

**Current position:** Manager, Operations Consistent Process

# What is your proudest

accomplishment at Rockwell Collins? I am most proud of developing the first volunteer-based internal audit program and being a 1996 finalist for the Chairman's Team Award. I organized volunteers from crossfunctional lowa areas, created ISO Auditor training, conducted hands-on skill-based instruction, provided audit opportunities in a variety of areas and better prepared employees for surviving external audits in their own areas.

# **CELEBRATING 35 YEARS**

# Dan Kaspari

Cedar Rapids, Iowa

Start date: June 1979

**Original position:** Mechanical Engineer, General Aviation Division

**Current position:** Mechanical Engineering Manager, CS Systems Architectures Department

What piece of advice do you have for new employees? Don't forget the importance of the handshake when building your network.

Wilfredo D. Rivera Lisa G. Rohret Michael P. Rommes

Annette M. Rosendahl Cruz Ruiz Zamudio Rubin V. Sambaion











**29** HORIZONS • 2014

Fabien Samouillan Bryce D. Schellhorn Katherine L. Straub Ronald W. Suttles Joe M. Tryon Brian C. Vitti Brian D. Wiebke James D. Wilson Thomas D. Yakish James A. Zelle

Barbara A. Klein Pok Sing Lai Bernardina Macias Alaniz Dale W. Martin Debra L. Maue Ronald J. Morey Michael D. Nelson Dean R. Niemi Jesus A. Ortega John J. Packer

# **CELEBRATING 35 YEARS**

# Gretchen Lickiss

Cedar Rapids, Iowa

Start date: May 1979

**Original position:** Business Intern, Purchasing

Current position: Sr. Project Manager, Supplier Management Processes

What is your proudest accomplishment at Rockwell Collins? Establishing the Rockwell Collins Small Business Program after it was first federally mandated in the late 1970s. I managed a successful Small Business

Program for 15 years.

APRII

Arturo R. Acevedo David E. Bever Lilian Cahors Gerald D. Campa Jing Chen Treadwell A. Christoffel Jose A. Collaco Olivier Durand Arthur Fernandes Scott G. Foster William R. Frey Juana Galindo Perez Gloria Gameros Banuelos Anabell Garcia Rocha Anton Haddad John R. Henning Bruce D. Hufnagel Daniel E. Jens David W. Karrow

Bhupesh Patel Minesh Patel Julie A. Rosenbohm Kirschen A. Seah Charles D. Senters Brian L. Sevart Robert D. Silvey **Richard J. Sutton** Stephen J. Tremblay Curt E. Voves Charles C. Wade Michael R. Wobbe Scott S. Young ΜΔΥ

La Dena R. Anderson Bobby J. Ascher Randall K. Ashburn Margaret M. Bailey Jason D. Block Kristina N. Bollinger Beverly A. Bowen Sarah E. Braun

Stephanie L. Chadwick Kathy L. Clasen Genevieve Conwell Wanda J. Deweese Kyle P. Dotson Carol G. Faulkner Deborah K. Fawcett Thomas J. Gorman Nathan J. Groth

Wendy G. Gutierrez Christopher D. Haman Donald J. Hatfield Alan Howarth Chad M. Huntington Christophe Izallier Nicholas M. Jaeger Carolyn M. Johnston Randy D. Jordan

# **CELEBRATING 35 YEARS**

# Daniel W. Lvttle

Cedar Rapids, Iowa

Start date: June 1979



**Original position:** Engineer/Scientist II, Advanced Technology & Engineering

**Current position:** Pr. Software Engineer, Modernized GPS User Equipment

What piece of advice do you have for new employees? Find a subject where you have aptitude and passion, become the expert and share your knowledge with others.

# **CELEBRATING 35 YEARS**

Donald (Don) L. Michaels

Cedar Rapids, Iowa

Start date: June 1979

**Original position:** Mechanical Engineer, Collins General Aviation Division

**Current position:** Sr. Engineering Manager, GS Navigation Products

What is your proudest accomplishment at Rockwell Collins? My proudest accomplishment at Rockwell Collins was being awarded a patent for a hermetic seal design for a seal that improves with age.

Sean Kenosian Danny J. Koppes Lynn R. Kruse David L. Leedom Benoit Lenormand Alfred J. Lopes Georges Macedo Peter N. Margellos Nathalie Maury Kevin A. McCarron

**CELEBRATING 35 YEARS** 

# Pam O'Neill

Cedar Rapids, Iowa

Start date: June 1979

**Original position: CPC** 

Current position: Sr. PC Designer

Michael S. Orban

Angela Y. Parrish

Sharon K. Pillai

Scot W. Reed

Arfon H. Rees

Laura Rivera Robles

Joanne M. Robertson

Bret D. Schneider

Anthonv W.

Schoepske

What is your favorite aspect of your current position? I have been blessed with a great group of co-workers in a great department.

# **CELEBRATING 35 YEARS**

John Pomeroy Cedar Rapids, Iowa

Start date: May 1979

**Original position:** Engineering Lab Technician, Air Transport

**Current position:** Sr. Electronics Technician, A-C Systems & Architecture Tech Support

What piece of advice do you have for new employees? Pursue, listen and learn from the vast pool of talented people at Rockwell Collins. Also, always remember to explore, learn and enjoy the technology being worked on.

Ronald J. McGowan Todd E. Moyer James C. Novitch

James R. Schreiber James M. Shearer William E. Simerly, Jr Pamela M Smith

Eric Capdupuy Anne M. Carreras Scott D. Conrad Michele L. Cooper



**Original position:** Engineering Lab Technician, Air Transport

# Current position: Pr. Software Engineer, Process Development & Deployment

Terry L. Stephens

Marie-Pierre Tual

Paul F. Thorpe

Dorla M. Voigt

Nancy K. Welsh

Karl G. Wild

Brian Back

Philip H. Bates

Charles A. Beatty

Deborah A. Belew

James G. Bennett

Jason N. Betts

Brian L. Bidinger

Shirley E. Bigler

Denis Bonnefille-

Keith R. Bornbach

Nathaniel Bussey

Sandra L. Bryant

Wade A. Buck

Eric J. Bong

Fourment

IUNE

Bradley A. Weyer

Floyd R. Adams

Marvin J. Anselm

What is your favorite aspect of your current position? I have the opportunity to meet and work with several wonderful employees across Rockwell Collins.

Ana J. Dalton Gerald F. Thompson Mark J. Diede Mary L. Donaldson Paul E. Donnelly Helena M. Vanover Tom J. Easton Haesook Edwards Stephanie S. Ernsting Scott A. Evers Michelle A. Wharton Julia Felipe Maganda Kevin L. Fink Jennifer E. Fredin Lenora M. Gehrls Boen L. Go Shalynn R. Goode Tate M. Bachmeier Michael J. Gough Isaac A. Bachmeier Jeffrey R. Granger Pamela J. Hilkin Michael A. Hollingsworth Christopher J. Hubbs Lloyd D. Johnson David R. Karpa Kevin W. Keene Jeremy K. Kinn Amilee A. Laube Ronald E. Luse Andrew J. Lyle Quinton W. Mach Timothy F. McCrea Michael J. Millett Kirk D. Mosso Luciano D. Mougenot Philippe Mouquet Jorge Enrique Navar Arizona

Byron E. Neal James M. Bors Robert C. Neff Holly B. Burns Joette D. Noonan **Concepcion Erendira** Carrillo Diaz Frank M. Parise Nicholas J. Deitch Ronald J. Phister Daniel L. Dickerson Troy D. Raap Janene C. Doolin Albert A. Richard Douglas A. Doss Holly J. Rothenberger Ernesto Duarte Cheryl J. Schmaltz Magana Rodney A. Schmidt Nathan E. Evenson Edgar R. Shen Shane A. Ewing Tim W. Shinneman Elise A. Frank James A. Sibbing Marieda S. Freese Stephen M. Sikes Michelle L. Gourley Rick A. Smith Vincent J. Grahs Laurent Soyer Jeffrey M. Harlost James H. Spillman James D. Hartner Richard C. Swank Chris J. Heid Syed Ali Bin Syed Ana Lizette Osman Almusavah Hernandez Malacon Benjamin G. Darlene L. Johnson Volkenant

### **CELEBRATING 35 YEARS**

# Michael A. Richardson

Cedar Rapids, Iowa

Start date: June 1979

Original position: Calibration/ **Repair Technician** 

**Current position:** Sr. Calibration/ **Repair Technician** 

What is your favorite aspect of your current position? The variety of equipment I work on and the people I work with each day.

Stefanie A. Wiese Jeffery D. Willis Larry W. Wright

10 YEARS MARCH Nicole A. Aab Brian L. Aanderud Jennifer S. Alarcon Jacob M. Armstrong Maria Angelica Beltran Soto Francis Benjamin Shakiba A. Bibeau Reed I. Bleeker

Edward T. Joyce David E. Kahler Kristin M. King Jennifer L. Lamparek Ron Lewin Carol A. Lewis Jamie R. Lewis Caroline C. Lim Diana Lizeth Macias Ramirez Samuel L. Mathias Linda M. McKeown Anthony J. Miller

Moran APRIL Amador

Maria Eustolia G. Dawn R. Mullins Sunao Okazaki Alan Owen Charles J. Power Margaret M. Price Scott S. Rediger Brian C. Reynolds Tim R. Russell Alicia J. Schulte Eduard Blasi Servitja Yoel H. Sonera Kurt D. Sprague Russell C. Tawney Linus FC Terh Michelle R. Tidwell Douglas L. Wickman Richard E. Adamek, Jr. Ivan Palomino Nathan J. Anderson Bradley E. Anderson Scott M. Beecher Margarita Lizeth Bernal Galvez Petre C. Bosneanu Chris J. Brzozowski Roland A. Budine, Jr. Nicolae P. Costescu Nancy L. Daily Etienne D'amour

Roger M. Duvall Lori L. Edaburn Jason M. Fiedler Jon L. Floyd Peter J. Flugstad Tammy E. Garner Deanna V. Grant Eugene T. Grieshaber Brian T. Grunewaldt David E. Hagan Robert J. Hansen Rami J. Abu Hijleh David E. Hill Timothy M. Holivan Leo G. Hower Jeffry A. Howington Justin G. Hunter Matthew J. Juszczyk Sheila L. Krouth Debra E. Lawrence Eric J. Lis Cheryl J. McNamara Youngyout Narongvate Brent J. Nelson Richard T. Nevitt David G. Norman Dale W. Potter AnnaMarie B. Rudd Sergey B. Shishlov Karen M. Snakenberg Charles M. Sowers Cheri D. Spurgeon

# **CELEBRATING 35 YEARS**

Brian K. Smith Cedar Rapids, Iowa

Start date: June 1979

**Original position:** IE, Technician/ Production

Current position: Sr. Mechanical Engineer, Advanced Operations Engineering

What was your most challenging project? One of them was certainly the ELDEC High Volt Power Supply replacement project for the EDU. The team designed a HVPS to be built and potted in-house to replace a high failure rate purchased assembly.

# **CELEBRATING 35 YEARS**

# Andy Spencer

Cedar Rapids, Iowa

Start date: June 1979

- **Original position:** Software Engineer, **Receiving Inspection**
- Current position: Sr. Software Engineer, Common Hardware-Software Products

What is your favorite aspect of your current position? Handling project engineer responsibilities for a great group of systems and software engineers.

Andrew J. Laird

Sebastien Thellier Neal Threets Joseph C. Trepa Brian I Unruh Kevin W. Wambsganz Chasity S. Weakly Stephen C. . Wilkinson-Gruber

Carmina S. Baltazar Jodee L. Barrios Robert J. Beauchene Nicolasa Benitez Kevin D. Blanding Diane S. Blodgett Susan C. Brands Andy Chau Long C. Chau Jaron J. Christoph Duane L. Corpe Josie D. de Guzman Sherry C. DeFord Lorena T. Deveau Michael D. Dzado Robert W. Ericksor Nathaniel T. Gould Dave D. Graham Edward M. Green Ronald M. Hack Matthew E. Haller Matthew C. Harper Simon L. Haumont Debra A. Hicks Sue A. Kelly Dennis F. Kula, Jr.

Justin M. Lauer Tuan H. Le Tim Lovan Randolph C. Matz Christopher D. Mees Esther M. Miller Michael J. Myers Joshua L. Nefzger Nicholas J. Novotny Eric J. Oberbroeckling Weng Keong Ow Jon M. Pals Catherine D. Passmore Daniel C. Paulsen Robert L. Peffley Geraldine L. Piccioni Lynda E. Putnam David A. Rafson Cinthia Vlaney Ramirez Ortega Philip T. Ridl Alma Janeth M. Rodriguez Ana P. Rodriguez Christian P. Romandetti Lesley A. Schieltz Michael L. Schilling Mark L. Shattuck Paul C. Smith Kirk A. Steffen Gregg M. Strupek Douglas J. Sweeney

Maria Cristina Valenzuela Ramirez Amy E. van de Graaff Michael J. Walla Scott J. Wegener Argenis D. Acosta Gerri C. Allen Leroy G. Alonzo Joseph W. Ampulski Scott J. Arthur Susan K. Bader Tara L. Barnard

Carol M. Dracoules Melissa L. Dressler Anthony F. Fite Travis J. Floyd James Giel Stephen M. Gilbert Ricki Y. Gilland Anthony J. Guadalupe Glenn C. Guzman David E. Harris Reynaldo R. Hernandez

# CELEBRATING 35 YEARS

Tim Soukup

Cedar Rapids, Iowa

Start date: May 1979

**Original position:** Expeditor for **General Aviation** 

**Current position:** Senior Inventory Planner/Forecaster for I&SS

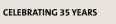
What is your proudest

accomplishment at Rockwell Collins? There's been a member of my family employed here since the company opened in 1933 - totaling 80+ years of family service.

Anna Marie O. Belarmino Peter R. Bellows Nicholas J. Berglund Corrie E. Block Jeffrey D. Bouis Richard A. Burr Clinton R. Carder Sean P. Carroll Luisa I. Cintron Lourdes R. Cox Lara B. Crane Kristine S. Cross Darlene S. Cumberland Michael L. Deffenbaugh Shanna A. Dill Shamim H. Dhilawala John J. Donaldson Alissa L. Dorman

Joel Hernandez Villalobos Lavelle M. House Rahman B. Hudson Nicholas E. Hulst Paul R. Hunt Irma yanet Iniguez Chavez Billie J. Johnson Dustin R. Johnson Neil C. Johnson Reginald T. Joseph Carlos Alberto Juarez Corral John A. Kehoe III Christopher A. Kistler Angela L. Knudson Danielle M. Koob Kathleen L. Korell Lynn E. Kress-Swartz Paul A. Langholz

Guadalupe Lara Canizalez Beatriz Adriana Lizaola Barrera Stefano C. Maestri Juan Maldonado Ramos Ronald J. McLaren Bianca Hayde Mendoza Romero Anais Anabel Mendoza Romero Daniel E. Meyer Phoebe A. Michener Jason A. Miller Joel J. Miller Timothy R. Montoya John M. Murray Scott M. Nyberg Sarah A. Nyberg Kelly T. O'Brien Andrew K. Ormsby



# Scott K. Watson

Tianjin, China

Start date: June 1979

**Original position:** Technician, Chicago Service Center

Current position: General Manager, Rockwell Collins China JV "ACCEL"

What piece of advice do you have for new employees? Enjoy your work, participate with others in creating excellence, encourage others to do the same, and balance that with your personal goals and aspirations.

5 YEARS

Vincent S. Allen

David M. Baird

Andrew Beynon

Timothy C. Ceteras

Abhijeet Chanchal

Christopher Cook

Michael G. Czernec

Sean Billings

Beiliang Chen

Kevin Daciek

MARCH

Wendy S. Osterhaus Jacob C. Overath Gregory L. Parker Cynthia G. Pearson Richard C. Peterson James W. Plummer Rebecca E. Poling Jessica M. Ray Mercer P. Richardson Phyllis A. Rife Jeffrey C. Robert Christopher F. Roe

Justin H. Rogers Tara J. Rose Michael A. Schlabsz Steven J. Schneider Garry R. Schultz Michelle Shaar Janet E. Shaw Ryan M. Simoens Alan D. Slater Jason E. Smithe Cheryl M. Suhling Bonnie J. Taylor Bruce E. Taylor Donald W. Turrentine William V. Verdoorn Nels D. Waineo Yuting Wan Robin E. Weaver Chad M. Weldon Victoria C. Wenger

Paul Wielgosz

**CELEBRATING 35 YEARS** 

David G. Daley

Len E. Elam

Michelle V.

Geitzenauer

Jean E. Helmrich

Swapnil S. Jadhav

Venkatesh M. Jatla

Ian D. Knight

Tyler Z. Liechty

Michael E. Love

Krishnan Malini

Jeremy Moore

Magali Moreau

Jane F. Nichol

Loc Nguyen

Vernon

Norunn M. Nygard

Rebecca S. Origer

Antoine F. Perez-

John A. Picciano

Marcus J. Pollard

Thayi Ramya

Vikas Saini

Sanglikar

Jason Vail

James J. Reese

Graham A. Rhodes

Tahir Hussain A.

Jaime N. Villegas

Nikhil K. Vuradi

Ryan C. Wertz

Robert White

Charles A. Adams

APRIL

Michael Dierkes

Andrew M. Dorman

Robert R. Esselborn

- Bruce Winter Cedar Rapids, Iowa
- Start date: June 1979
- **Original position:** Engineering Lab Technician, Component Test Lab

**Current position:** Sr. Manufacturing Engineer, CAMEL Lab

What is your favorite aspect of your current position? I always have something different to work on and great people to work with.

> Rodney A. Anderson, Carlos M. Arto

Daniel M. Barbieri Wendy E. Beckley David Begley Carlos M. Fernandes Rachel V. Chamley Maryann P. Currie Mudassar Dalvi Mikael Enberg Kevin Fortner Irsan Halim Lars-G Hansson Christopher M. Harris Taalon R. Huber Kibyung Jang Nancy J. Jordan Srikanth G. Joshi Yoshihiro Koyama Ajit P. Kumar Sanjeen Kumar Mark A. Laliberte Christophe Lempereur Jarrod J. Lucero Michael C. Mejia Ram P. Nalluri Nader Nejadhashemi Koichi Oiwa Brandon J. Pancost James D. Powers Phillip J. Rackstraw Syed H. Rahman Madhuri Reddy Judith Sanchez Eric J. Stammen Robert A. Sturgell Michael J. Sugars

Michiko Takada Sharanabasappa Brad Vesely Steven V. Schatz Noah P. Wolf Konrad L. Slind William D. Stanford Navneet S. Ahluwalia David B. Stranahan Steven M. Baker Alice Y. Wang Balajee Timothy W. Waters Balasubramanian Michael J. Wolf Christopher Barnes Arvinder K. Bawa JUNE Jason T. Ash Tommy Broback Brian E. Brooks Paul Bateman Dana L. Dorman Srinivas Boga Rachel A. Grinvalds Charles A. Brown Stuart Harvey Suman Chennoju Alex Hughes Daniel R. Chizek Kelly J. Jameson Kevin Constable Jason H. Kelley, Jr. Christophe David Scott A. Klassen Desmond Maanaskumar Kotha George R. Hall III James R. Lazell Donnie S. Hanke John D. Lillas Michael P. Hogue Dale W. Maxedon Dawn L. Houtz Lee J. Morris Robert W. Johnstone Joel A. Neuendorf Kamal Kahlaoui James C. Olbrich

Mark A. Pape

Steven J. Parrish

Danny W. Rhoades

Sebastien Rousseau

Jerry Patterson

Nicholas A. Roy

Mithun Roy

MAY

**CELEBRATING 35 YEARS** 

Sajjan

**Original position:** Design Drafting Technician, Collins Government Avionics Division Mechanical Design

Current position: Manager, Mechanical Design Support

What is your proudest accomplishment at Rockwell Collins? Earning the respect and trust from talented individuals who worked to mentor and challenge me.

> Robert T. Killian Chad R. Kubly Peter B. Laird Dorothee Laurent Laci M. Lee Morgan L. Less

Christopher J. Loewen **Rajesh Manem** 

Killy S. Morris

Prakash Natarajan Jordan M. Overton Shrinivas Pai Daniel K. Papke

# Retirees

Rockwell Collins offers congratulations and best wishes to the following employees, who have recently announced their retirements.

Daniel J. Alfonzo	Doris R. Denniston	R
San Juan Capistrano, California	Wyoming, Iowa	Ir
	Patrick F. Didier	
John E. Barker Rowlett, Texas	Marion, Iowa	S N
	William F. Dodrill	
<b>Randall T. Becker</b> Dubuque, Iowa	Frisco, Texas	D N
	Gary J. Driscoll	
Harlan D. Belden Swisher, Iowa	Cedar Rapids, Iowa	P N
	Candace K. Erickson	
Marshall L. Bjornsen	Mabel, Minnesota	_
Urbana, Iowa		S
	Gustavo Estrada	Λ
Delores M. Black	Milpitas, California	R
Marion, Iowa		P
hulta Daath	Paul A. Fleuelling	
Julie Booth Palo, Iowa	Encinitas, California	Je
Fa10, 10Wa		C
Sherry A. Bouska	David A. Forbes Amana, Iowa	
Ridgeway, Iowa	Affiafia, IOWa	R
	Constance M. Fox	Р
Lynn M. Bryant	Cedar Rapids, Iowa	
Cedar Rapids, Iowa		Р
	Terry L. Gallion	٨
Wanda L. Campbell	Melbourne, Florida	
Cedar Rapids, Iowa		٨
	David W. Graham	C
Paul W. Carlson	Cedar Rapids, Iowa	
Cedar Rapids, Iowa		N
	Thomas L. Heifner	S
Anthony C. Cook	Cedar Rapids, Iowa	G
Cedar Rapids, Iowa		L
Denald C. Coon	Mary E. Heins	Ľ
Donald G. Coon	Center Point, Iowa	

Center Point, Iowa Cedar Rapids, Iowa

Dennis J. Hoelker Cedar Rapids, Iowa

Dale E. Wulf Cedar Rapids, Iowa Start date: June 1979



Chuin Yang Goh

Daniel J. Perret Denise R. Polansky Anthony R. Pompo Jennifer E. Pryor

Melissa S. Recker Sonia Ruano Karen A. Scheidt Mark A. Schoelen Michelle D. Schuler David Sinshu Steven J. Sulhoff Kyle N. Thompson

Michael J. Vosatka Gregory P. Zarse

Roberta M. Horne Indian Harbour Beach, Florida

Steven L. Horr Millersville, Maryland

David M. House Marion, Iowa

Peter W. Hurley Newport Beach, California

Susan M. Jaeger Monticello, Iowa

Richard C. Jean Palm Bay, Florida

John H. Johnson Cedar Rapids, Iowa

Robert J. Kirby Plano, Texas

Patricia L. Knotts Marion, Iowa

Martha M. Kolb Cedar Rapids, Iowa

Martha J. Kolek Shellsburg, Iowa

Gary E. Kolenut Los Banos, California

Kathryn A. Lara Cedar Rapids, Iowa

Manuel Lara Cedar Rapids, Iowa

Philip D. Litzel Plano, Texas

Robert A. Lorenz Cedar Rapids, Iowa

Khuong Ly San Jose, California

Laura Maldonado Arlington, Texas

David H. McCormick Shellsburg, Iowa

Sharry A. McFarlane Lamont, Iowa

Robert E. Meikle Cedar Rapids, Iowa

Janice H. Mishler Tiffin, Iowa

David J. Morrissev Severna Park, Maryland

Dale M. Nordby Cedar Rapids, Iowa

Carl F. Novak McKinney, Texas

Nancy A. Owens Cedar Rapids, Iowa Jaime L. Padilla Miama, Florida

Kathy J. Pasker Swisher, Iowa

Don J. Pearson Vinton, Iowa

Patricia D. Ries Bellevue, Iowa

Larry L. Robinson Robins, Iowa

Linda S. Roseman Malabar, Florida

Penny J. Rowland Norway, Iowa

Robert H. Saffell Melbourne, Florida

William D. Shanklin Cedar Rapids, Iowa

Lvn E. Shannahan Cedar Rapids, Iowa

Cecil R. Slach Stanwood, Iowa

Kayla M. Sloan Marion, Iowa

John V. Stith Waco, Texas Michael J. Smith lowa City, lowa

William R. Smith Cedar Rapids, Iowa

Gary A. Stultz Cedar Rapids, Iowa

Judy A. Sweeney Cedar Rapids, Iowa

Darwin D. Tecklenburg Coralville, Iowa

Johnson Varghese Covina, California

Karen E. Wadlington Cedar Rapids, Iowa

E. Clayton Walley Bedford, Texas

Frederick B. Weiland Annapolis, Maryland

Julie K. Weiss Decorah, Iowa

James Paul A. West Marion, Iowa

Lvnn White Palm Bay, Florida

Denise K. Zakostelecky Cedar Rapids, Iowa

# In memoriam

Rockwell Collins offers condolences to the families and friends of the following employees and retirees, whose deaths were recently reported.

<b>Joseph Anderson*</b> Palm City, Alabama April 21, 2014	<b>Rex Darley*</b> Foley, Alabama April 19, 2014	Rebecca J. Flake* Lone Tree, Iowa March 8, 2014
Robert L. Anderson* Junction City, Ohio March 11, 2014	William D. Devary* Winchester, Kentucky March 28, 2014	<b>Richard S. Glasson*</b> Gaylord, Michigan March 6, 2014
<b>Rhonda R. Baker*</b> Central City, Iowa Feb. 26, 2014	Gary L. Dimmitt Solon, Iowa March 11, 2014	James H. Grant* Oshkosh, Wisconsin Feb. 19, 2014
William S. Blackburn* Edgewater, Florida April 17, 2014	<b>Stephen R. Eakin*</b> Grants Pass, Oregon Feb. 14, 2014	<b>Donald L. Heisler*</b> Livermore, California March 4, 2014
<b>Guy W. Boothe*</b> Merlin, Oregon Feb. 13, 2014	Harry D. Eddleblute* Belleview, Florida March 19, 2014	Paul K. Hofmeyer West Des Moines, Iowa April 11, 2014
Alan J. Brown* Saint Augustine, Florida March 13, 2014	Christophe W. English* Hendersonville, North Carolina March 3, 2014	<b>Takeo Honda⁺</b> Honolulu, Hawaii March 5, 2014
Peter T. Cardamone* Cupertino, California Feb. 18, 2014	<b>Pasquale Falco*</b> Fresno, California April 12, 2014	<b>Betty L. Ingram*</b> Cincinnati, Ohio April 8, 2014
Michael P. Conley* Cedar Rapids, Iowa March 6, 2014	Gerald R. Fay* Kenton, Ohio Feb. 16, 2014	Helen S. Leggett* Melbourne Beach, Florida March 12, 2014
Lillian Corey* Farmington Hill, Michigan Feb. 1, 2014	Laurence A. Ferguson* Tustin, California Jan. 31, 2014	Thomas E. Love* Crooksville, Ohio May 4, 2014

Scott A. Manley Newport, North Carolina March 1, 2014

Michael D. Munro

Tulsa, Oklahoma

March 22, 2014

Luther O. Myers\*

Bartlesville,

Oklahoma

March 21, 2014

David G. Norman

Marion, Iowa

April 27, 2014

Peggy D. Palma\*

Feb. 13, 2014

Michael J. Pins\*

Gary B. Recker\*

Jan. 31, 2014

Cedar Rapids, Iowa

Michael P. Rozek\*

Fountain Valley,

California

May 15, 2014

Daniel D. Salazar\*

Atoka, Oklahoma

Feb. 7, 2014

Cedar Rapids, Iowa

Cedar Rapids, Iowa

Billye B. Massey\* Phoenix, Arizona April 13, 2014 Irving L. Massicotte\*

Hillsborough, North Carolina Feb. 2, 2014

Donald B. McBain, Jr.\* Marion, Iowa Feb. 1, 2014

**Robert Medina\*** Sun City Center, Florida May 2, 2014 John L. Meyer\*

Milton, Florida April 18, 2014

Jerry D. Moore Youngstown, Florida April 26, 2014

Jack A. Morrey\* Huntington Beach, California March 24, 2014

April 14, 2014 Larry R. Schlehuber Cedar Rapids, Iowa April 28, 2014

Nigle L. Standley\* Bellefontaine, Ohio March 18, 2014

Edward J. Stephens\* Temecula, California Feb. 15, 2014

Edward J. Swierczewski\* Wyomissing, Pennsylvania March 26, 2014

Curtis W. Talbott Cedar Rapids, Iowa May 20, 2014

Terry L. Varner\* Cedar Rapids, Iowa April 20, 2014

George R. Vickers\* Dresden, Ohio Feb. 4, 2014

Ursula G. Virgin\* Palm Bay, Florida March 5, 2014

Patricia A. Winnett\* Palm Bay, Florida Feb. 16, 2014

\*Retiree

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